

PRECICUT MILLING MACHINES

HORIZONTAL MILLING SIZE 2



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SPECIFICATIONS		
	unit	HM-2
TABLE :		
Table size	mm	1320x320
T slot	no	5
Size (Width)	mm	14
Centre distance	mm	63
Max. load of Table	kg	300
machining range :		
table Longitudinal travel(manual/auto)	mm	1000
table Cross travel (manual/auto)	mm	300
table Vertical travel(manual/auto)	mm	400
MAIN SPINDLE :		
Spindle taper		7:24 iso50
spindle speed /step	rpm	58-1800/12
vertical spindle axis to column surface	mm	320
vertical spindle nose to table surface	mm	0-341
horizontal spindle axis to table surface	mm	0-400
horizontal spindle axis to arm bottom	mm	175
arm travel	mm	500
FEEDS :		
Longitudinal/cross feed	mm / min	20-360/8
Vertical/step	mm/min	400/1
Longitudinal/cross rapid speed	mm / min	1200
Rapid Traverse vertical	mm/min	400/1
POWER :		
main motor	kW	4
(X/Y/Z) feed motor	kW	0.55
(Z) feed motor	kW	0.75
coolant motor	kW	0.09
others		
package dimension	cm	193x207x225
overall dimension	cm	207*202*185
N/W,G/W	kg	2200/2400

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ITEMS SHIPPED WITH MACHINE			
1	Machine		i
2	Vertical milling head		1 set
3	Milling chuck		1 set
4	7:24 Middle-sleeve	7:24 ISO50/MS4	1
5	Wrench	S21-24 527-30	each 1
6	Inner hexagon spanner	5, 10	each 1
7	Horizontal milling arbor		each 1 set
8	Horizontal drawbar	M24	1
9	Vertical drawbar	M16	L
10	Nut	M24, M16	each 1
11	Washer	24, 16	each 2
12	Operation manual		1
13	Test list		1
14	Packing list		1